

COLORPRINT EXTRA

Description Phtalates free PVC heat seal material with polyester backing, created for inkjet digital printing & cutting systems with solvent, eco solvent based inks. Suggested for "difficult" fabrics such as windbreakers, K-Way, nylon, leather, sports bags, umbrellas.

Average film thickness : **130 micron**

Usage informations Due to the many different base materials available on the market, the following instructions are given as a guideline only :

Plotter settings (eg. with ROLAND VP-300)

Blade: **new at 45°**

Minimum cutting pressure: **70 gf**

Transfer setup

Temperature: **165 °C (330°F)**

Time: **15 seconds**

Pressure: **medium (3÷4 bar)**

Procedure **N.B.: if working on treated fabrics, perform an application and wash test first.**

Print and cut the material

Let the print dry at least 12 hours before rolling, overlaying or heat transferring the material

Weed the exceeding material

Remove the print from the polyester backing using Siser's T.T.D. (adhesive, transparent and resistant to high temperatures)

Warm up the fabric a few seconds. Then, heat apply

Remove the application tape warm (should you use other application tapes, follow the manufacturer's instructions)

Certifications The product is REACH compliant.

Suitable textiles Polyamide, nylon and treated materials (not suited for dye sublimation fabrics)

Washing instructions Wait **24h** after the heat transfer
40°C - inside out
 Do not use bleach or other aggressive chemical agents.
 Dry clean: **no**
 Tumble dry: **not recommended**



Siser s.r.l.

N.B. All information given in this sheet are based on our experience.
 We always recommend performing a test before starting standard production.
 For best results we recommend to store the product away from direct sunlight.