

P.S. SUBLI LT

Description PU plotter cut heat seal material with adhesive polyester backing, specifically conceived for low temperature transfers on polyester textiles colored with sublimation inks. The special structure and processing of the material create a barrier to the dyes, preventing the “migration” effect and maintaining thus unaltered the original color.

Average film thickness before transfer: **110 micron**

Usage informations Due to the many different base materials available on the market, the following instructions are given as a guideline only :

Plotter settings (eg. with SUMMACUT D60 – ROLAND GX24)

Blade: **new at 50°**

Minimum cutting pressure: **60 gf**

Transfer setup

Temperature: **130 °C (265°F)**

Time: **15 seconds**

Pressure: **medium (3÷4 bar)**

Procedure

Mirror cut the material

Weed the exceeding material (for a quick and easier weeding, we suggest to place the cut material for a few seconds on a warm surface such as the plates, 60-70°)

Place the material on the garment with its polyester backing

Heat apply

Remove the support warm or cold

Certifications

The product is REACH approved

The product is certified Öko-Tex® Standard 100 Class I



Suitable textiles

Polyester fabrics without treatments and dyed with sublimation inks

Washing instructions

Wait **24h** after the heat transfer

40°C

Do not use bleach or other aggressive chemical agents.

Dry clean: **no**

Tumble dry: **no**



Siser s.r.l.

N.B. All information given in this sheet are based on our experience.

We always recommend performing a test before starting standard production. For best results we recommend to store the product away from direct sunlight.