# SOFT PRINT COLOR MATT

**Description**

Matt PU heat seal material with polyester backing, created for inkjet digital printing & cutting systems with solvent or eco solvent inks. Despite being very thin, the material grants a high covering power on dark fabrics.

Average film thickness : **45 micron**

**Usage informations**

Due to the many different base materials available on the market, the following instructions are given as a guideline only :
**Plotter settings (eg. with ROLAND VP-300)**
Blade: ***new at 45°***
Minimum cutting pressure: ***60 gf***
**Transfer setup**
Temperature: ***155* °C** *(310°F)*
Time: ***15 seconds***
Pressure: ***medium (3÷4 bar)***

**Procedure**

Print and cut the material.
Weed the exceeding material.
Wait for drying for at least 4 hours.
Remove the print from the polyester backing using Siser's T.T.D. Easy (adhesive, transparent and resistant to high temperatures)
Heat apply
Remove the application tape cold.

**Certifications**

The product is REACH compliant.

**Suitable textiles**

Cotton, polyester, blends of these materials or Elastan
(not suited for treated and dye sublimation fabrics)

**Washing instructions**

Wait **24h** after the heat transfer
**40°C**
Do not use bleach or other aggressive chemical agents.
Dry clean: **no**
Tumble dry: **not recommended**


Management System ISO 9001:2008
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**Siser s.r.l.**

N.B. All information given in this sheet are based on our experience.
We always recommend performing a test before starting standard production.
For best results we recommend to store the product away from direct sunlight.

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The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance).
This document can be subject to variations. Updated versions are available on our website www.siser.it.
For further information, please contact our Sales Office.
Thank you.